

**TOMORROW'S
 MANUFACTURING
 LEADERSHIP
 TODAY**

Technical Bulletin

Bulletin Number: 417 Revision Number: R-02
 Release Date: May 30, 1991 Revision Date: August 13, 1992

SUBJECT: P.O.S. WINDOW SECURITY CHANNEL

MODELS AFFECTED: All Coca-Cola Landscape Venders

REASON:

1. Improve security in the P.O.S. Window Area
2. Improve security of Dollar Bill Validator against vandalism through the P.O.S. Window.

SERIAL BREAK: Kit will fit Coca-Cola Landscape Venders 0001-2949DK and up. Beginning serial number 0001-6027CP to 0001-6085CQ. All Domestic Coca-Cola Landscape Venders will have the P.O.S. Window Security Channel factory installed.

KIT #491,040,400.24

ITEM NUMBER	PART DESCRIPTION	PART NUMBER	QTY.
1	#8-32 Keps Nut	900,800,500.01	4
2	Nylon Spacer	901,806,900.11	2
3	P.O.S. Window Security Channel	521,050,050.33	1
4	#8-32 Steel Hex Nut - 1/16" Thick	900,800,890.01	2

TO INSTALL:

1. Unplug the vender.
2. Remove the Dollar Bill Validator, P.O.S. retainer nuts (4), and P.O.S. Window retainer frame.
3. At this time, visually check plastic P.O.S. Window. If the bottom portion of the P.O.S. Window does not extend down below bottom P.O.S. Window studs (See figure 1, page 1) you will need to add (1) nylon spacer to each of the bottom studs only. If P.O.S. Window extends down below bottom P.O.S. Window studs (See figures 2 & 3, page 1) discard nylon spacers.

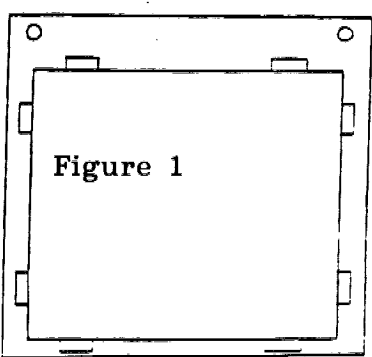


Figure 1

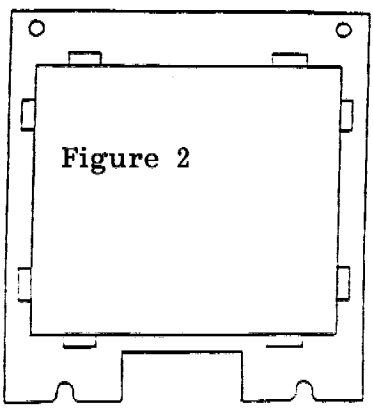


Figure 2

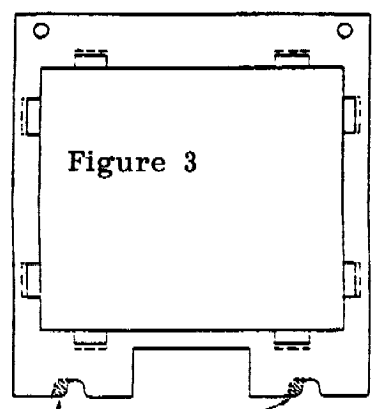
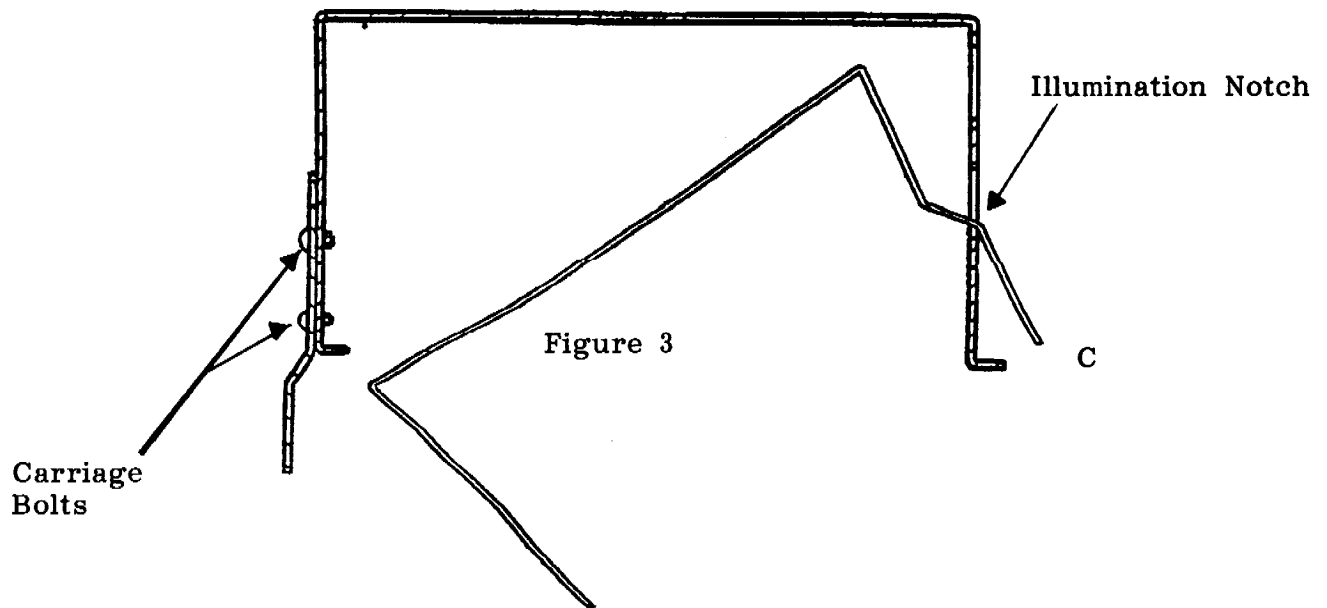


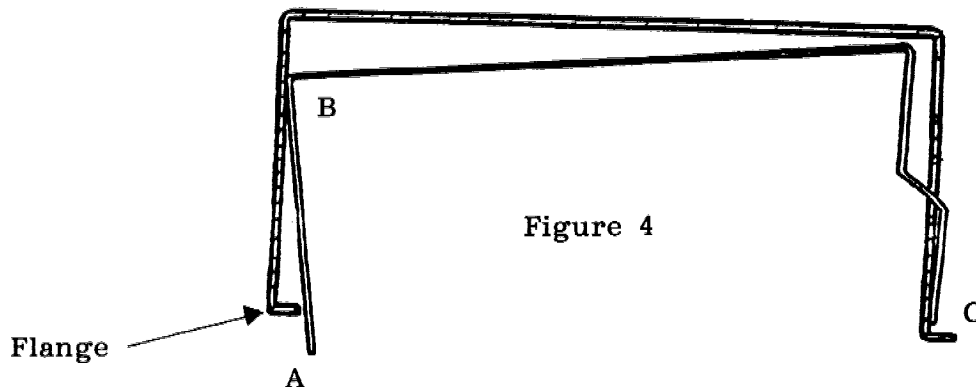
Figure 3

SHADED AREA INDICATES MATERIAL ADDED TO PROVIDE MORE SUPPORT FOR P.O.S. WINDOW RETAINER OR SECURITY CHANNEL
 Eastlake, Ohio
 216-946-3000

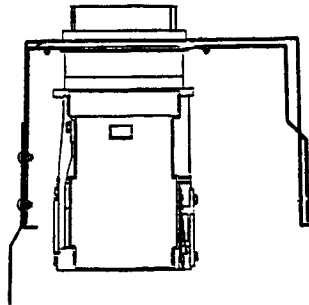
4. Remove the two vandal panel carriage bolts which are to the left of the P.O.S. Window (See figure 3, page 2).
5. Look at the P.O.S. Window. If the P.O.S. Window does not extend down to below the bottom studs, use the nylon spacers to fill the gap before installing the security channel.
NOTE: If Dollar Bill validator is to be installed the validator mounting frame must be in place at this time.
6. Install the P.O.S. Window Security Channel by inserting the offset leg "C" through the rearmost illumination notch. (See figure 3, page 2.)



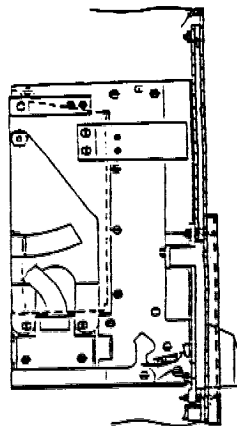
7. Push channel into place by applying pressure to area "B" of the P.O.S. Window Security Channel, (See figure 4, page 2) until leg "A" (See figure 4, page 2) snaps behind the flange.



8. Once the P.O.S. Window Security Channel is in place install the two carriage bolts that were removed in step 4.
9. Install the top P.O.S. Window keps nuts (part #900,800,500.01).
10. If installing a Dollar Bill validator, install two (2) #8-32" steel hex nuts 1/16" thick (900,800,890.01) on bottom P.O.S. Window studs. If the Dollar Bill validator is not used, install the bottom P.O.S. Window keps nuts (part #900,800,500.01).



11. If installing a Dollar Bill validator, install two (2) keps nuts (part #900,800,500.01) on bottom studs of bill validator mounting frame.
12. Place the Dollar Bill validator into position.
(Side view of kit installed w/validator)



13. Once the Dollar Bill validator is in position, use four (4) #8-32 keps nuts (900,800,500.01) to secure.